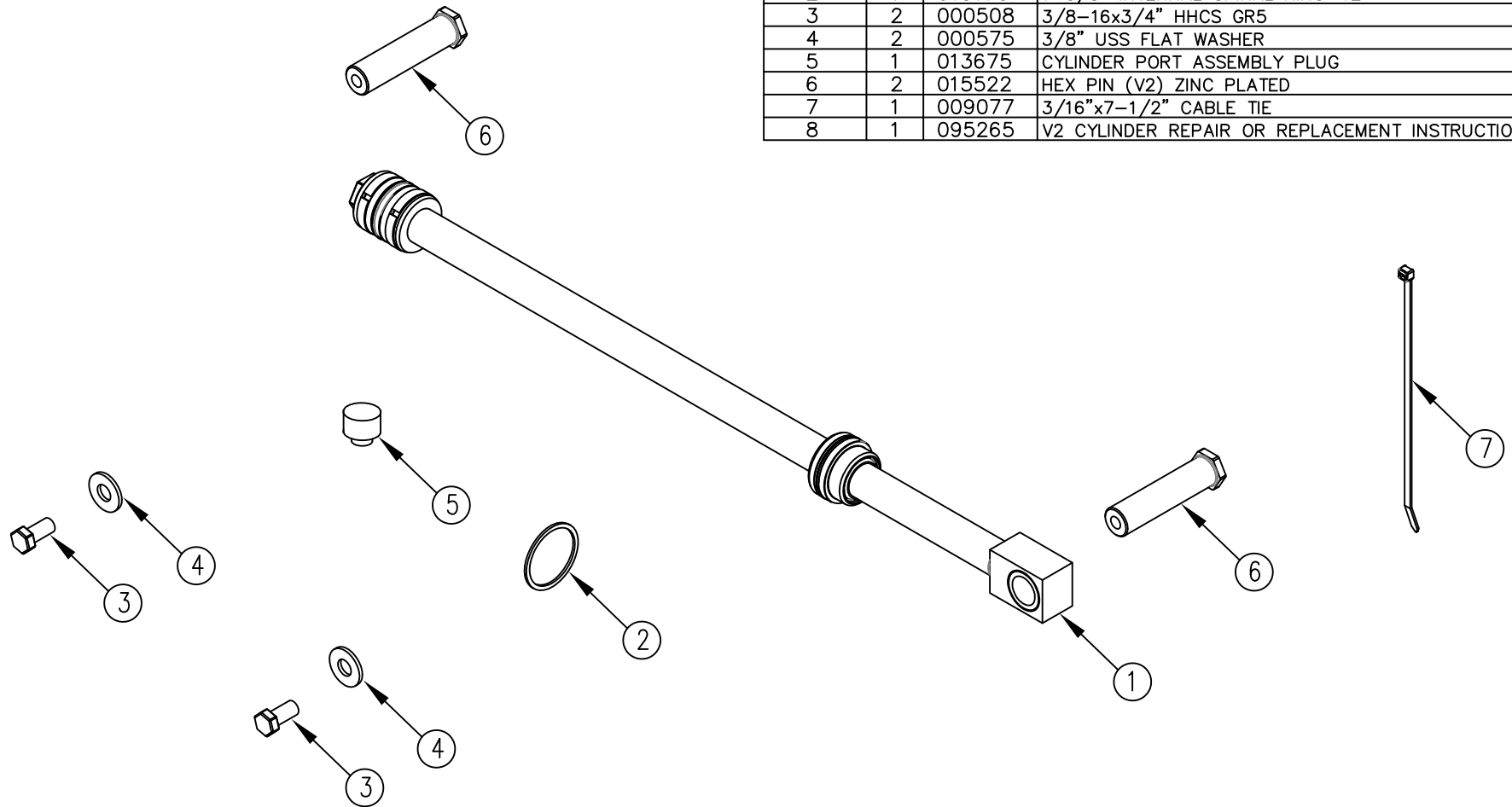
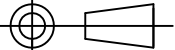


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	015339	CYLINDER SHAFT COMPLETE-V2
2	1	015175	1-5/8" INTERNAL SPIRAL RING-V2
3	2	000508	3/8-16x3/4" HHCS GR5
4	2	000575	3/8" USS FLAT WASHER
5	1	013675	CYLINDER PORT ASSEMBLY PLUG
6	2	015522	HEX PIN (V2) ZINC PLATED
7	1	009077	3/16"x7-1/2" CABLE TIE
8	1	095265	V2 CYLINDER REPAIR OR REPLACEMENT INSTRUCTIONS



NOTE: THOROUGHLY CHECK CYLINDER BARREL FOR SCORING OR BURRS BEFORE USING THIS KIT. REPAIR OR REPLACE AS NECESSARY.

E	7/6/22	REPLACED 017657 WITH 000508	AAS		2770	THIRD ANGLE PROJECTION  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR MACH ±1° BEND ±1° TWO PLACE DECIMAL ±0.030 THREE PLACE DECIMAL ±0.010	DRAWN BY GDB DRAWN/DATE 12/17/18 APPVD/DATE — DO NOT SCALE DRAWING	NOTES: _____ _____ _____ _____ TITLE V2 REPLACEMENT CYLINDER SHAFT	WOODBINE MFG. CO. BUS BROWN DRIVE WOODBINE, IOWA 51579 
D	1/26/22	REPLACED 000737 WITH 017657	JRR		2708				
C	8/1/19	ADDED NOTE	GDB		2221				
B	3/15/19	ADDED (2) 015522, AND (1) 009077	GDB		2198				
A	12/17/18	RELEASED TO PRODUCTION	GDB		2147				
REV.	DATE	CHANGE RECORD	BY	APPVD	ECN	THE INFORMATION HERE IS CONFIDENTIAL AND MUST NOT BE USED IN ANY WAY DETRIMENTAL TO THE INTEREST OF WOODBINE MFG.	SCALE 1:4	WEIGHT —	PART NO. 15877