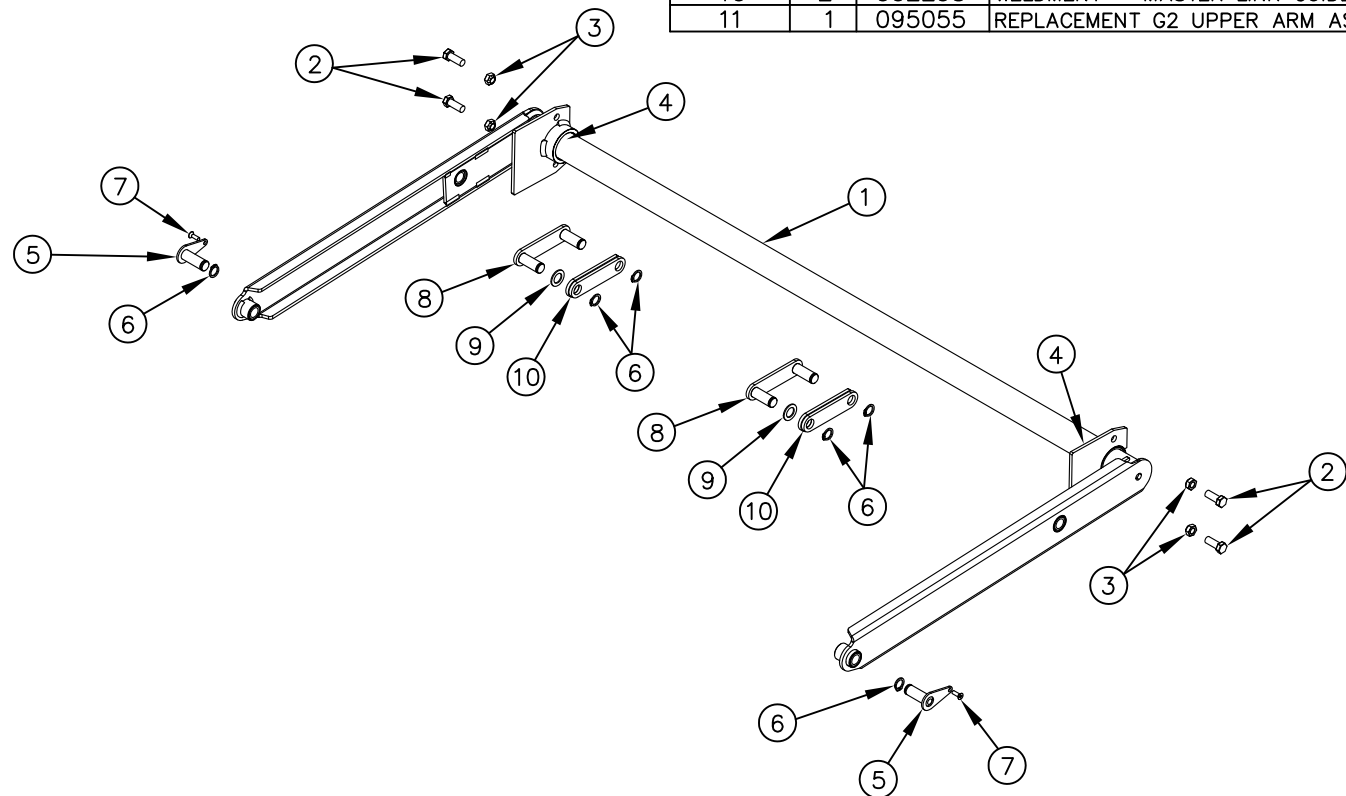


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	015941	G2 UPPER ARM ASSEMBLY COMP (60-50) 2000#
2	4	000521	1/2-13x1-1/4" HHCS GR5
3	4	000588	1/2-13 CROWN LOCK NUT
4	2	007497	.50"DIA.x.50"CYL SPACER
5	2	002879	.75"DIA.x2.109"PIN w/FLAT HEAD KEEPER(G2)
6	6	002025	3/4" EXTERNAL SNAP RING(G2) PLATED
7	2	000756	1/4-20x3/4" PHI FH TYPE F SS
8	2	002292	G2 CLEVIS WELDMENT (50)
9	2	000622	3/4"IDx1-1/4"OD FLATWASHER(650)PLATED
10	2	002293	WELDMENT - MASTER LINK GUIDE (50 G2)
11	1	095055	REPLACEMENT G2 UPPER ARM ASSEMBLY INSTRUCTIONS



						THIRD ANGLE PROJECTION 			FILENAME:				WOODBINE MFG. CO. BUS BROWN DRIVE WOODBINE, IOWA 51579  THE INFORMATION HERE IS CONFIDENTIAL AND MUST NOT BE USED IN ANYWAY DETRIMENTAL TO THE INTEREST OF WOODBINE MFG.						
									SYMBOLGY PER ANSI Y14.5		NOTES:								
									DRAWN BY. AAS										
						DECIMAL			2PLC	3PLC									
						MACHINE SAW,DRILL			.030	.015									
						SHEAR, PUNCH FORM			.060	.030	DRAWN/DATE 4/13/21								
						TORCH, WELDING ROUGH CAST			.090	.060	APPVD/DATE		TITLE						
A	4/13/21	RELEASED TO PRODUCTION				AAS		2599					G2 60-50 REPAIR UPPER ARM ASSEMBLY 2000#						
REV.	DATE	CHANGE RECORD				BY	APPVD	ECN	DRAFT 2"		ANGULAR ±1"		SALES CATEGORY		PRODUCT LINE	SCALE 1:14	FIN. WT.	PART NO.	17436