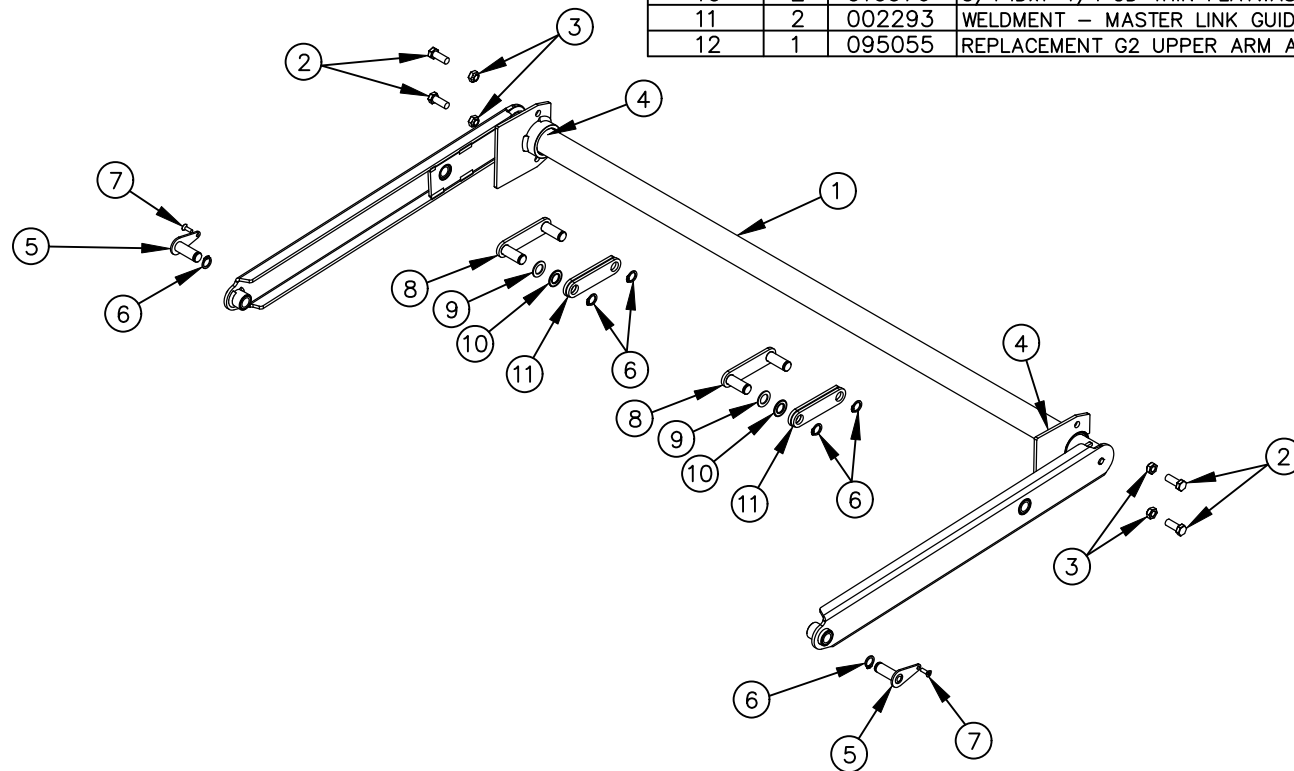
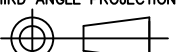


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	010553	G2 UPPER ARM ASSEMBLY COMP (54-50) 1300#/1600#
2	4	000521	1/2-13x1-1/4" HHCS GR5
3	4	000588	1/2-13 CROWN LOCK NUT
4	2	007497	.50"DIA.x.50"CYL SPACER
5	2	002879	.75"DIA.x2.109"PIN w/FLAT HEAD KEEPER(G2)
6	6	002025	3/4" EXTERNAL SNAP RING(G2) PLATED
7	2	000756	1/4-20x3/4" PHI FH TYPE F SS
8	2	002292	G2 CLEVIS WELDMENT (50)
9	2	000622	3/4"IDx1-1/4"OD FLATWASHER(650)PLATED
10	2	010976	3/4"IDx1-1/4"OD THIN FLATWASHER-ZINC PLATED
11	2	002293	WELDMENT - MASTER LINK GUIDE (50 G2)
12	1	095055	REPLACEMENT G2 UPPER ARM ASSEMBLY INSTRUCTIONS



						THIRD ANGLE PROJECTION  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16 ANGULAR MACH ±1° BEND ±1° TWO PLACE DECIMAL ±0.030 THREE PLACE DECIMAL ±0.010 THE INFORMATION HERE IS CONFIDENTIAL AND MUST NOT BE USED IN ANY WAY DETRIMENTAL TO THE INTEREST OF WOODBINE MFG.	DRAWN BY MK DRAWN/DATE 1/25/24 APPVD/DATE — DO NOT SCALE DRAWING		NOTES: TITLE G2 54–50 REPAIR UPPER ARM ASSEMBLY 1300#/1600#		WOODBINE MFG. CO. BUS BROWN DRIVE WOODBINE, IOWA 51579 	
A	1/25/24	RELEASED TO PRODUCTION	MK		2960							
REV.	DATE	CHANGE RECORD	BY	APPVD	ECN	THE INFORMATION HERE IS CONFIDENTIAL AND MUST NOT BE USED IN ANY WAY DETRIMENTAL TO THE INTEREST OF WOODBINE MFG.		SCALE	WEIGHT	PART NO.		
								1:14	—	18191		