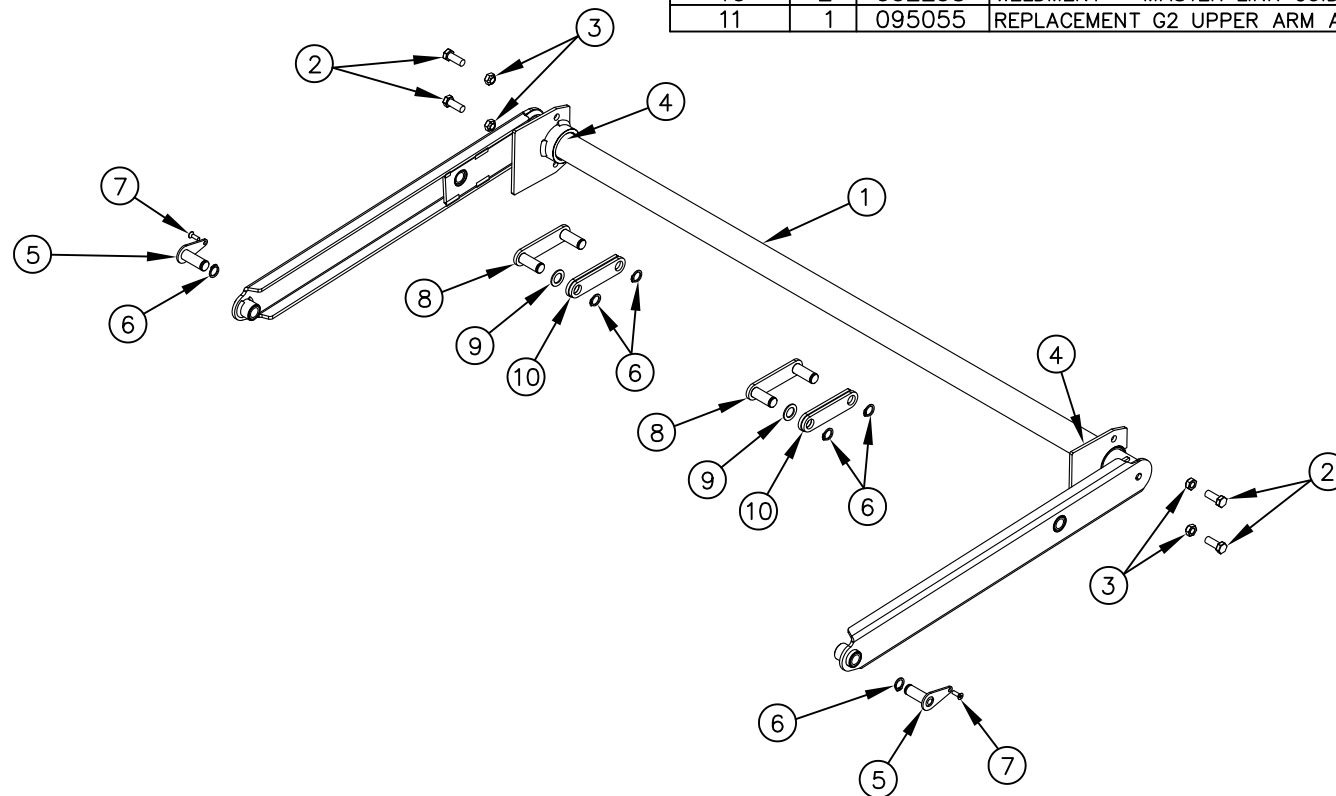


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	017411	G2 UPPER ARM ASSEMBLY COMP (54-50) 2000#
2	4	000521	1/2-13x1-1/4" HHCS GR5
3	4	000588	1/2-13 CROWN LOCK NUT
4	2	007497	.50"DIA.x.50"CYL SPACER
5	2	002879	.75"DIA.x2.109"PIN w/FLAT HEAD KEEPER(G2)
6	6	002025	3/4" EXTERNAL SNAP RING(G2) PLATED
7	2	000756	1/4-20x3/4" PHI FH TYPE F SS
8	2	002292	G2 CLEVIS WELDMENT (50)
9	2	000622	3/4"IDx1-1/4"OD FLATWASHER(650)PLATED
10	2	002293	WELDMENT - MASTER LINK GUIDE (50 G2)
11	1	095055	REPLACEMENT G2 UPPER ARM ASSEMBLY INSTRUCTIONS



							THIRD ANGLE PROJECTION			FILENAME:				WOODBINE MFG. CO. BUS BROWN DRIVE WOODBINE, IOWA 51579 The original TOMMY GATE hydraulic lift				
										SYMBOLGY PER ANSI Y14.5		NOTES:						
							DECIMAL	2PLC	3PLC	DRAWN BY.								
							MACHINE SAW, DRILL	.030	.015	AAS								
							SHEAR, PUNCH FORM	.060	.030	DRAWN/DATE								
							TORCH, WELDING ROUGH CAST	.090	.060	4/13/21								
A	4/13/21	RELEASED TO PRODUCTION				AAS		2599			APPVD/DATE		TITLE		THE INFORMATION HERE IS CONFIDENTIAL AND MUST NOT BE USED IN ANYWAY DETRIMENTAL TO THE INTEREST OF WOODBINE MFG.			
													G2 54-50 REPAIR UPPER ARM ASSEMBLY 2000#					
REV.	DATE	CHANGE RECORD				BY	APPVD	ECN	DRAFT 2"		ANGULAR ±1"		SALES CATEGORY		PRODUCT LINE	SCALE 1:14	FIN. WT.	PART NO.
																		17435

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